



***PYRO DECK***  
***Gas Deck Ovens***

**PARTS LIST**

Toll Free Phone, (US & Canada): (800) 427-6668

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<http://www.garland-group.com>



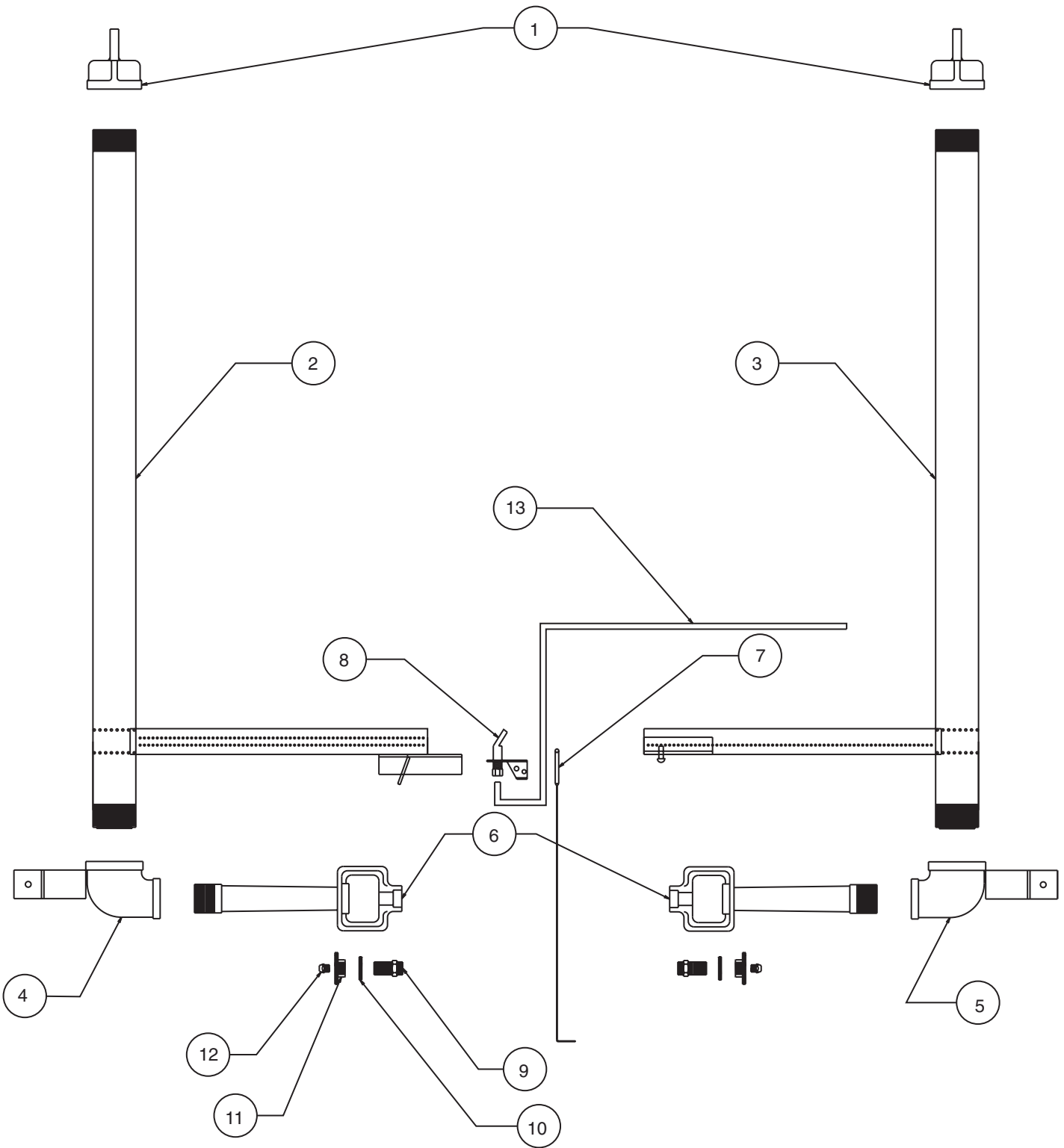


# ***PYRO DECK***

## ***Gas Deck Ovens***

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## GARLAND PARTS IDENTIFICATION

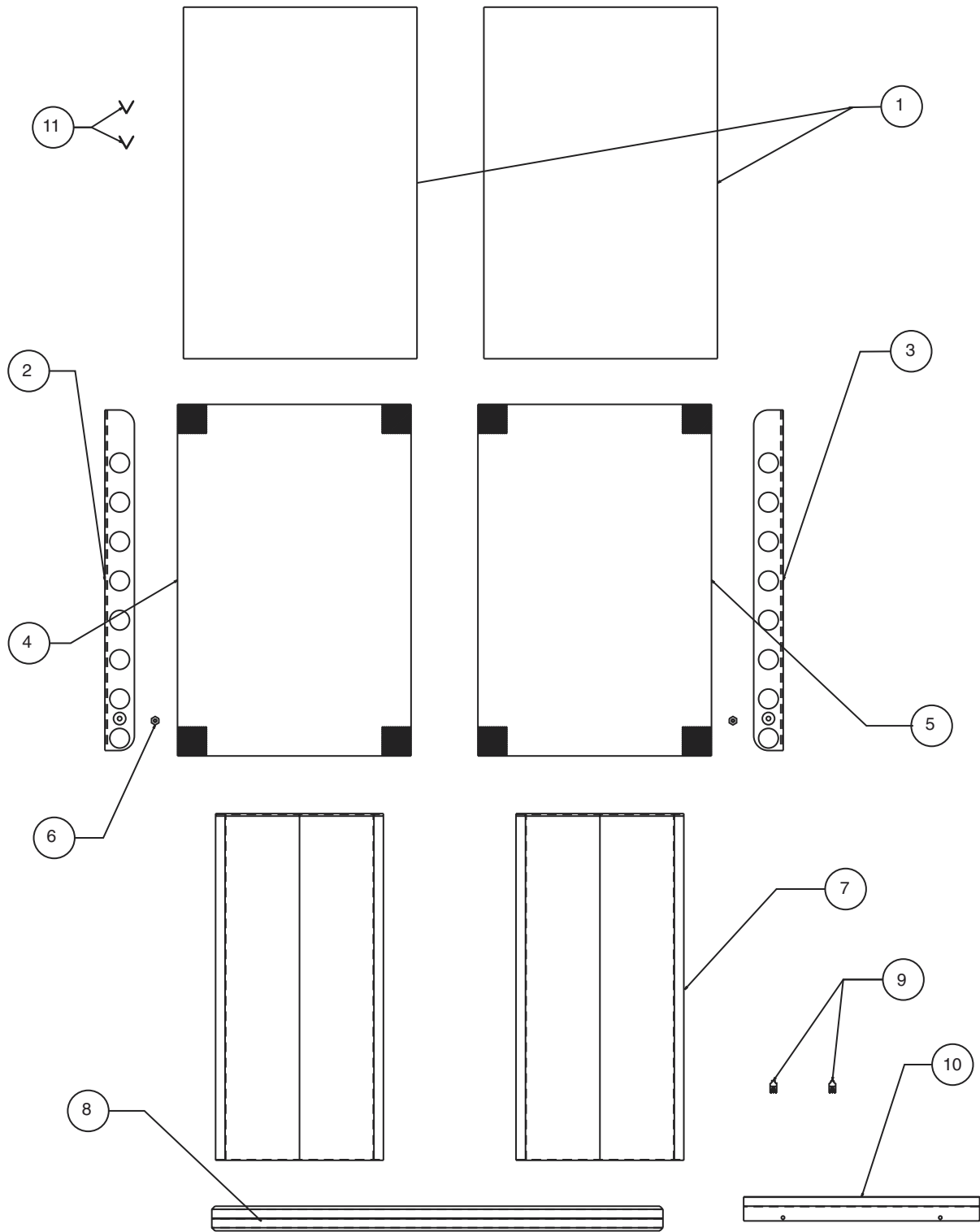
Models GPD48 & GPD60

### Gas Pyro Deck Burner Components

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	1910398	Cap-Assy.-Burner	2	2
2	1910389	Left Burner Assy. NAT Gas Units	1	1
	1910388	Right Burner Assy. NAT Gas Units	1	1
3	1910387	Left Burner Assy. Propane Gas Units	1	1
	1910386	Right Burner Assy. Propane Gas Assy	1	1
4	1910395	Elbow W/A Left	1	1
5	1910396	Elbow W/A Right	1	1
6	1917301	Inspirator – ER –3	2	2
7	<b>1920401</b>	<b>Thermocouple</b>	1	1
8	<b>1091899</b>	<b>Pilot Assy.-NAT Gas</b>	1	1
	<b>1091898</b>	<b>Pilot Assy.-Propane Gas</b>	1	1
9	1917303	Spud Holder #1	2	2
10	1917304	Lock Nut #1	2	2
11	1917302	Air Shutter #1	2	2
12	1917330	Orifice #30-NAT Gas	2	
	1917344	Orifice #44-Propane Gas	2	
	1917329	Orifice #29-NAT Gas		2
	1917340	Orifice #40-Propane Gas		2
13	1921702	Pilot Tube-GPD 60		1
	1921701	Pilot Tube-GPD 48	1	
14*	1952501	Thermocouple Shield	1	
	1952502	Thermocouple Shield 27"		1

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**

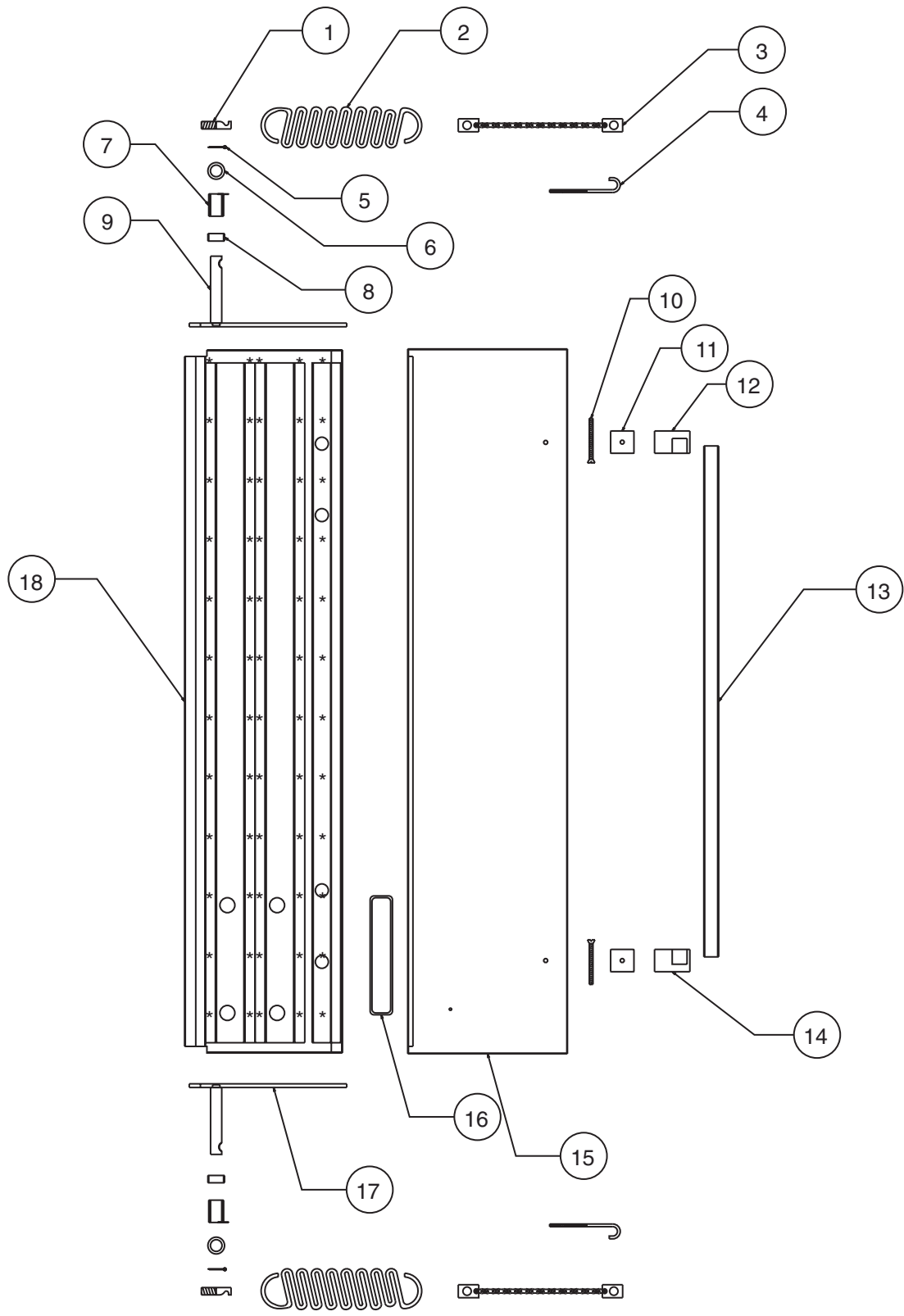


**GARLAND PARTS IDENTIFICATION**  
**Models GPD48 & GPD60**  
**Gas Pyro Deck Oven Interior Components**

ITEM	PART #	DESCRIPTION	QUANTITY		DATE	
			GPD48	GPD60	FROM	UP TO
1	1913202	Oven Hearth – 48”	2			
	1913201	Oven Hearth –60”		3		
2	1911003	Outer Damper-Left	1	1		
3	1911004	Outer Damper –Right	1	1		
4	1909899	Steel Hearth Assy.-Left-48”	1			
	1909897	Steel Hearth Assy.-Left-60”		1		
5	1909898	Steel Hearth Assy.-Right-48”	1			
	1909896	Steel Hearth Assy.-Right-60”		1		
6	1911005	Damper Adj. Bolt	2	2		
7	1909801	Fire Plate	2	2		
8	1914699	Front Filler Assy.-48”	1			
	1914698	Front Filler Assy.-60”		1		
9	1101402	Thermostat Bulb-Clip	2	2		
10	G02696-1-6	Capillary Tube Shield	1	1		14-Mar-03
	4513172	Thermostat Bulb Shield	1		14-Mar-03	
	4513174	Thermostat Bulb Shield		1		14-Mar-03
11	G03086-1-9	Hearth Supports	4	5		

\* NOT ILLUSTRATED

***RECOMMENDED STOCK PARTS***



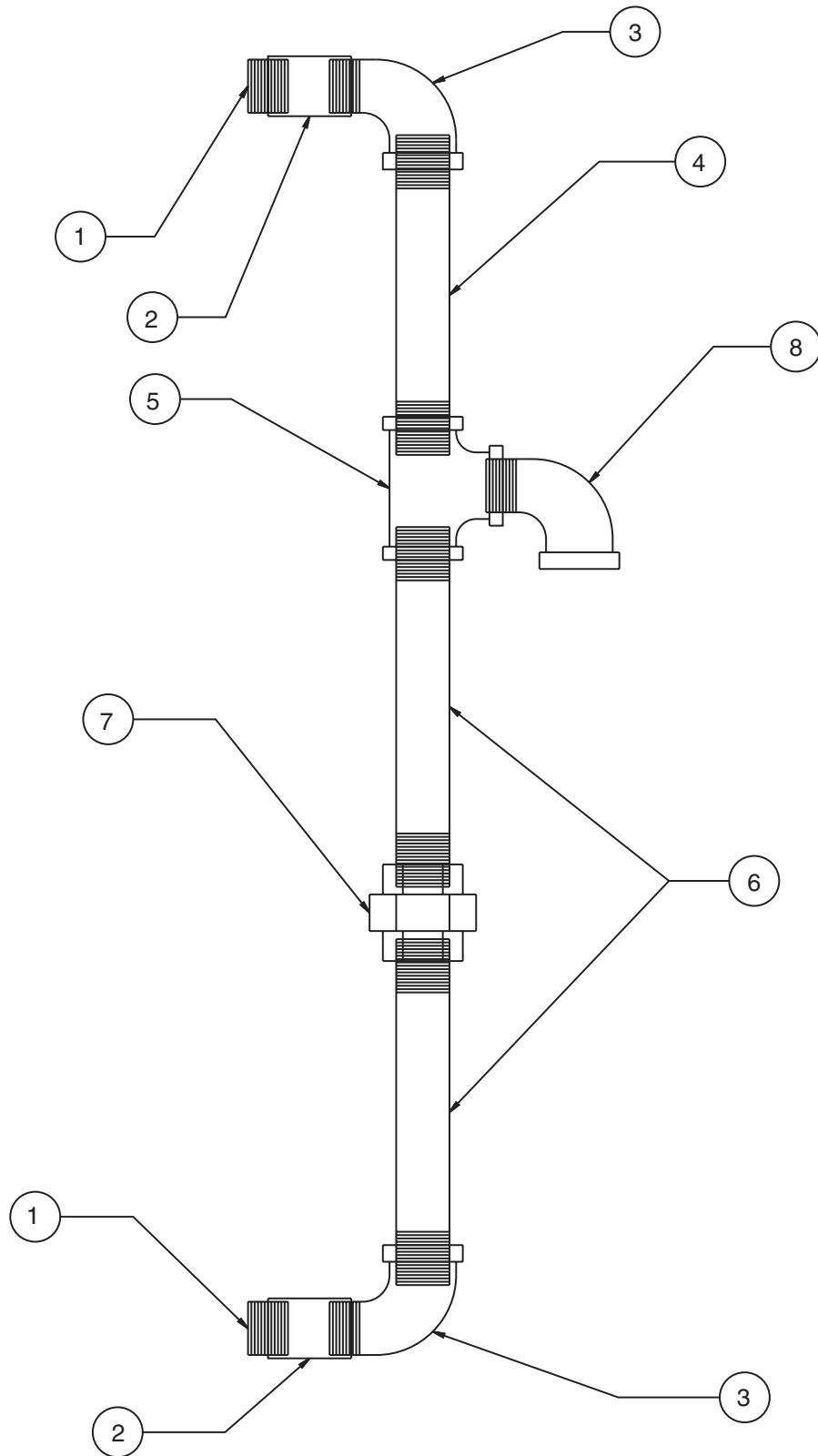
SK99-049  
REV. 0

**GARLAND PARTS IDENTIFICATION**  
**Models GPD48 & GPD60**  
**Gas Pyro Deck Oven Door Components**

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	<b>1054325</b>	<i>Hinge Pin Hook</i>	2	2
2	<b>4512585</b>	<i>Oven Door Spring</i>	2	
	<b>1967702</b>	<i>Kit GPD60 Spring &amp; Pin</i>		2
3	<b>G03025-02-8</b>	<i>Chain Assy.</i>		2
4	9004701	J - Bolt		2
5	GF-154	Cotter Pin	2	2
6	G02247-1-8	Bearing Assy. Washer	2	2
7	<b>G02611-01-8</b>	<i>Bearing Assy.</i>	2	2
8	1011201	Chrome Spacer	2	2
9	1908898	Hinge Assy. L/H	1	1
10	8003019	1/4 - 20 x 3 Bolt Flathead	2	2
11	1919401	Oven Door Handle Spacer	2	2
12	1562600	Oven Door Handle End-Left	1	1
13	1919501	Oven Door Handle	1	1
14	1562601	Oven Door Handle End-Right	1	1
15	1908801	Oven Door Panel Single Deck/Top	1	
	1908802	Oven Door Panel Bottom Deck Only	1	
	1908803	Oven Door Panel Single Deck/Top		1
	1908804	Oven Door Panel Bottom Deck		1
16	1902917	Garland Logo 10"	1	1
17	1908899	Hinge Assy. R/H	1	1
18	1908888	Oven Door Liner Assy.	1	
19	1908889	Oven Door Liner Assy.		1

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**



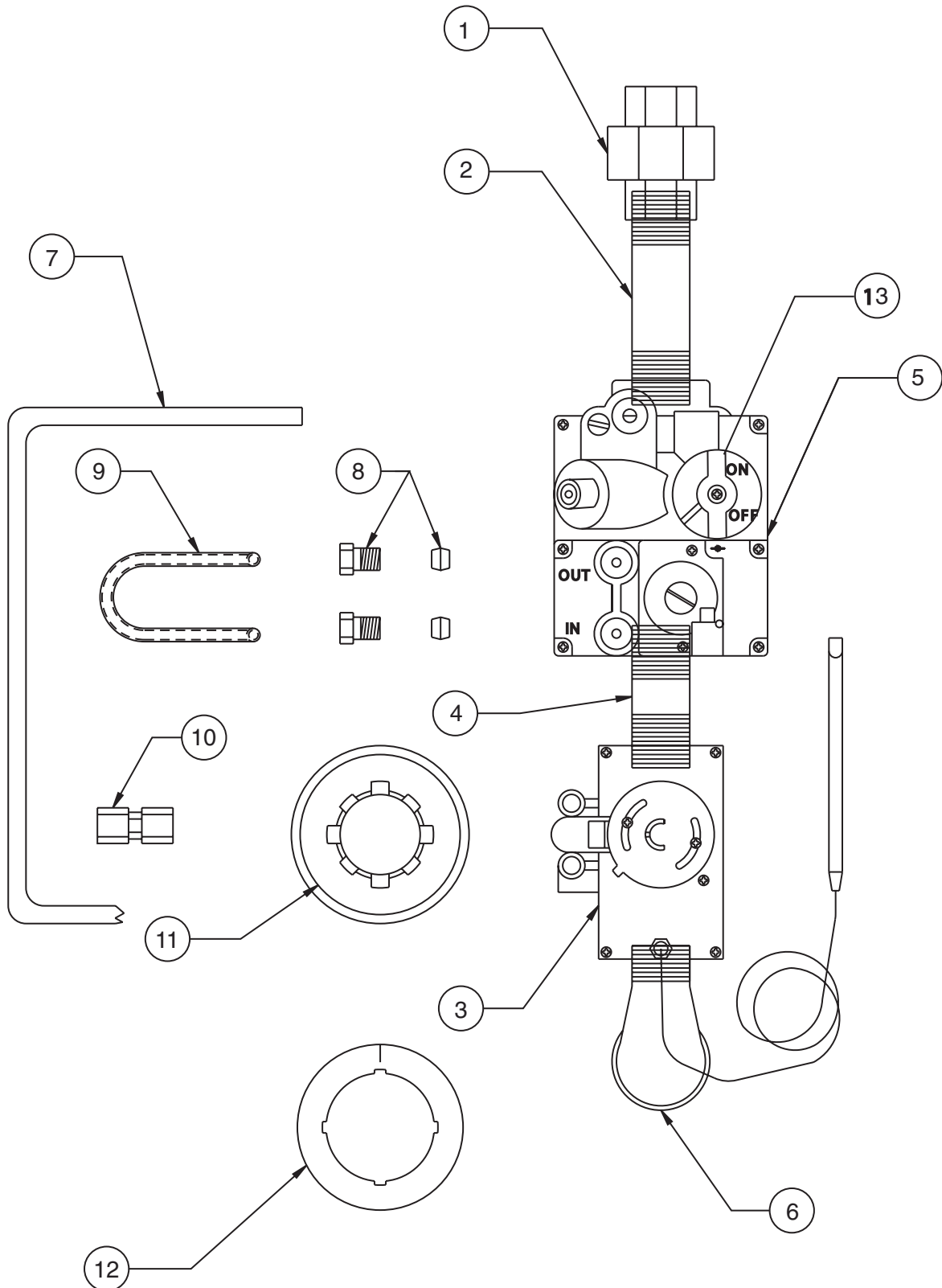
SK99-050  
REV. 0

**GARLAND PARTS IDENTIFICATION**  
**Models GPD48 & GPD60**  
**Gas Pyro Deck Double Stack Plumbing**

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	100660	3/4 NPT Nipple	2	2
2	1004821	3/4 NPT Coupling	2	2
3	1026735	3/4 NPT Street Elbow	2	2
4	G01738-6	3/4 NPT Nipple - 5-3/4"	1	1
5	G01962-1	3/4 x 1 x 3/4 Tee0	1	1
6	G01738-5	3/4 NPT Nipple - 6-1/2"	2	2
7	1026905	3/4 NPT Union	1	1
8	G01475-3	1" NPT Street Elbow	1	1

\* NOT ILLUSTRATED

***RECOMMENDED STOCK PARTS***

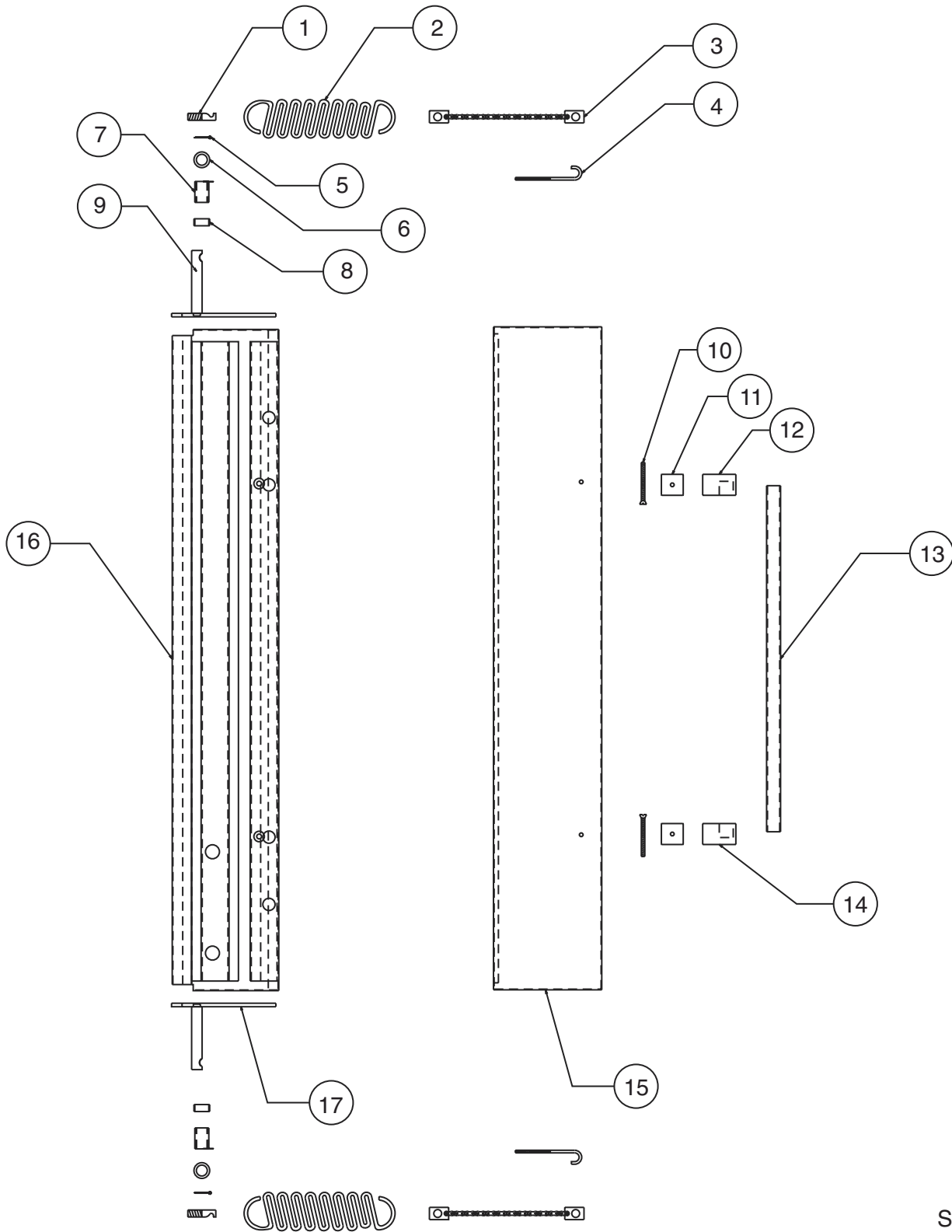


**GARLAND PARTS IDENTIFICATION**  
**Models GPD48 & GPD60**  
**Gas Pyro Deck Oven Control Components**

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	1026903	Union 1/2" NPT	2	2
2	1004642	Nipple 1/2" NPT x 2"	1	1
3	1017506	Thermostat	1	1
4	1004643	Nipple 1/2" NPT x 2-1/2"	1	1
5	1587700	Control Natural Gas	1	1
	1587701	Control Propane Gas	1	1
6	1026733	1/2" NPT Street Elbow	1	1
7	1921703	Pilot Control Tube	1	1
8	1415702	3/16" Compression Nut & Sleeve	2	2
9	1919801	Control Tube	1	1
10	1811101	1/4" CC x 1/4" CC Coupling	1	1
11	1314003	Thermostat Dial	1	1
12	1314150	Dial Insert, Pizza	1	1
13	810-0109	Knob for Gas Valves	1	1

\* NOT ILLUSTRATED

***RECOMMENDED STOCK PARTS***



SK99-52  
REV. 0

## GARLAND PARTS IDENTIFICATION

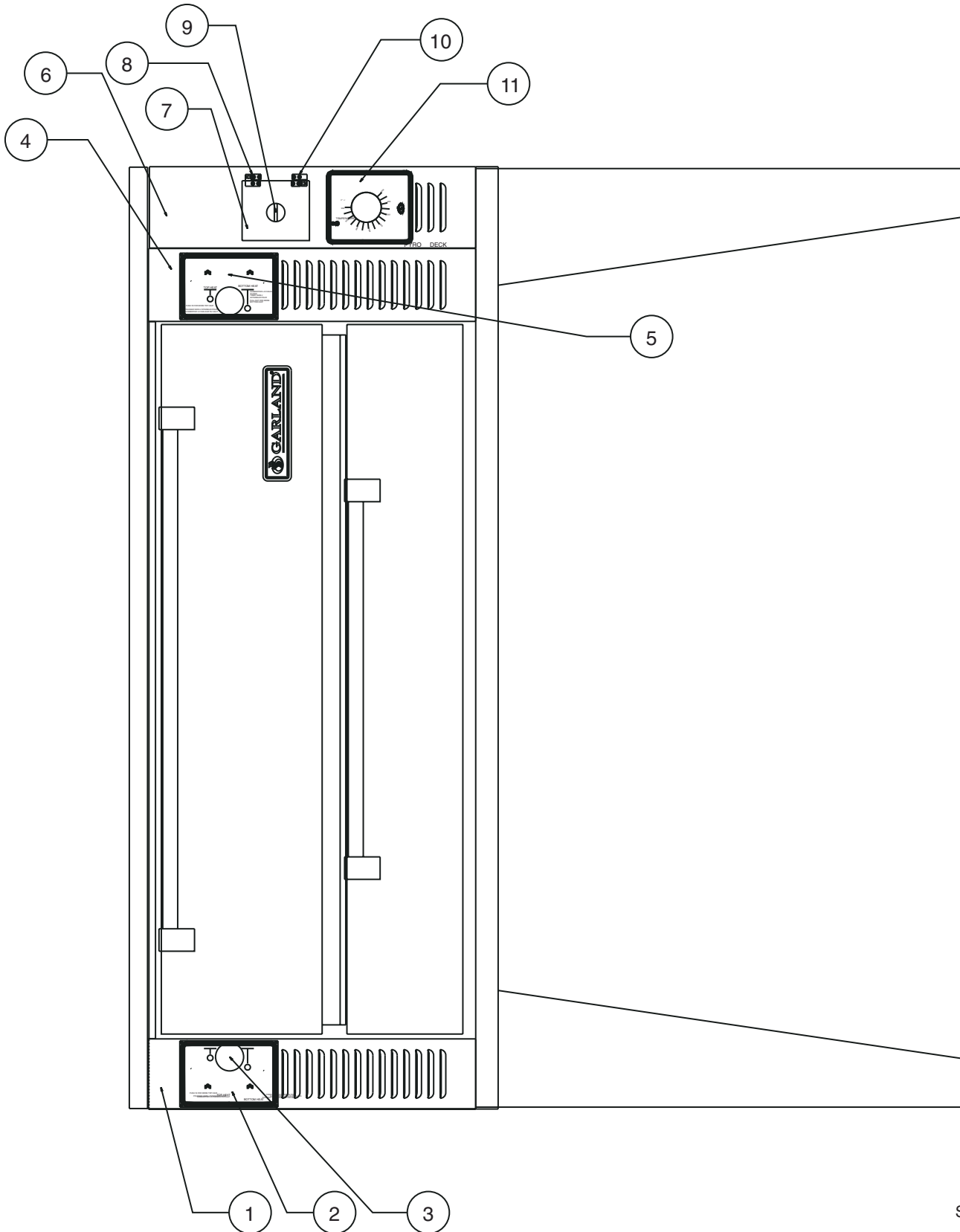
### Models GPD48 & GPD60

#### Gas Pyro Deck Combustion Chamber Door Components

ITEM	PART #	DESCRIPTION	GPD48	GPD60
1	1054325	Hinge Pin Hook	2	2
2	1923502	Spring – Combustion Door	2	2
3	G03025-02-8	Chain Assy.	2	2
4	9004701	J-Bolt	2	2
5	GF-154	Cotter Pin	2	2
6	G02247-1-8	Bearing Stop Washer	2	2
7	G02611-01-08	Bearing Assy.	2	2
8	1011201	Chrome Spacer	2	2
9	1908878	Combustion Chamber Hinge Assy. L/H	1	1
10	8003019	¼ - 20 x 3 Bolt – Flathead	2	2
11	1919401	Oven Door Handle Spacer	2	2
12	1562600	Oven Door Handle End – Lft	1	1
13	1919502	Oven Door Handle	1	1
14	1562601	Oven Door Handle End – Rht	1	1
15	1908814	Combustion Chamber Door Panel – 48	1	
	1908815	Combustion Door Panel – 60		1
	1908887	Combustion Door Liner Assy. – 48	1	
16	1908886	Combustion Door Liner Assy. – 60		1
17	1908879	Combustion Door Hinge Assy. R/H	1	1

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**



## GARLAND PARTS IDENTIFICATION

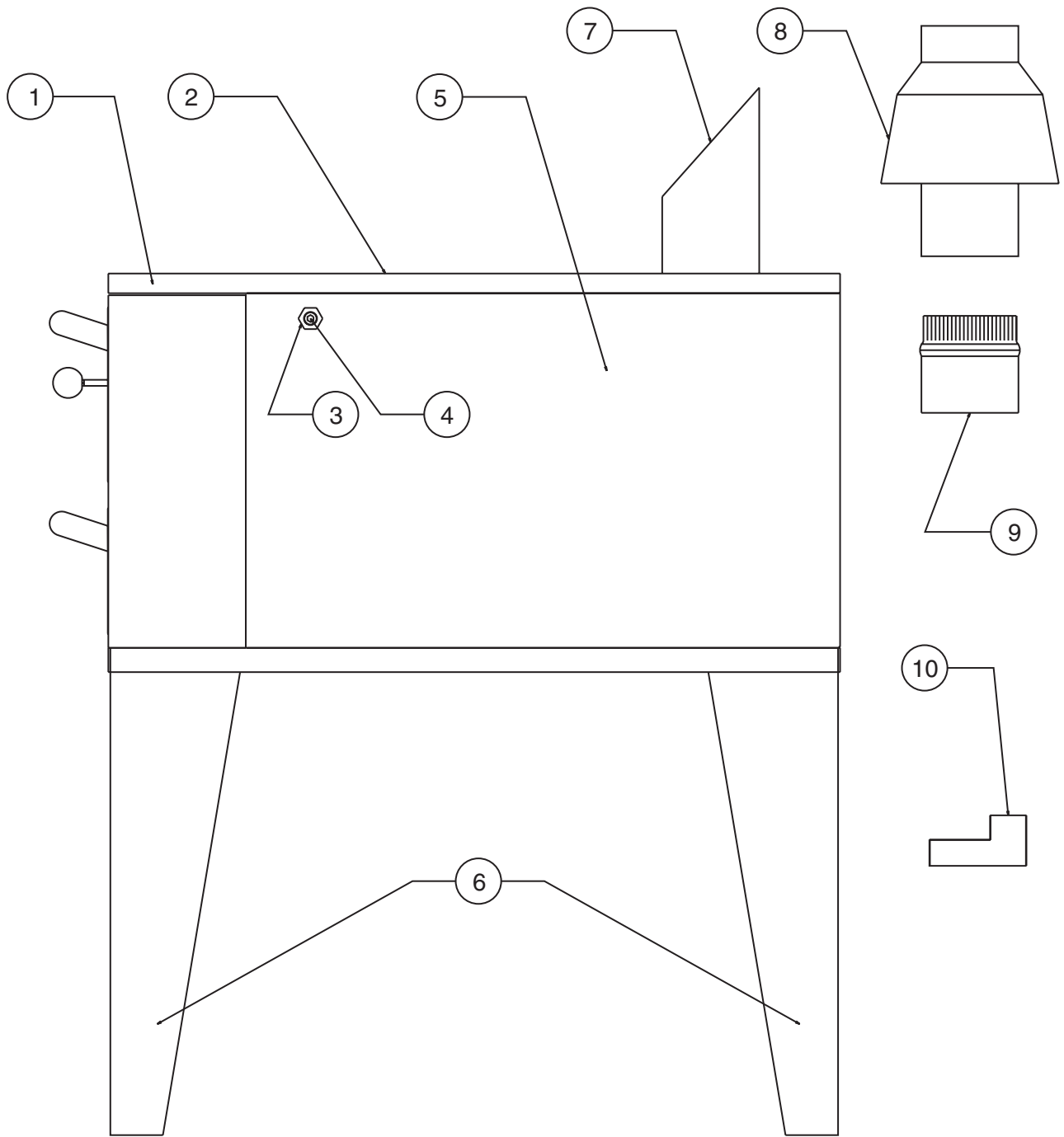
Models GPD48 & GPD60

Gas Pyro Deck Front View

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	1914501	Corner Column Left	1	1
2	1914804	Damper Overlay Left	1	1
3	1915501	Damper Knob - Red	2	2
4	1914501	Center Column	1	1
5	1914805	Damper Overlay Right	1	1
6	1914503	Control Panel	1	1
7	1914504	Control Panel Door	1	1
8	1915101	Hinge Top	1	1
9	1915299	Latch Assembly	1	1
10	1915102	Hinge Bottom	1	1
11	1914806	Temperature Overlay Pyro Deck	1	1

\* NOT ILLUSTRATED

***RECOMMENDED STOCK PARTS***



SK99-055  
REV. 0

## GARLAND PARTS IDENTIFICATION

Models GPD48 & GPD60

Gas Pyro Deck Side View

ITEM	PART #	DESCRIPTION	QUANTITY	
			GPD48	GPD60
1	1914399	Main Top Trim Assembly - 48"	1	
	1914398	Main Top Trim Assembly - 60 "		1
2	1914301	Main Top - 48"	1	
	1914302	Main Top S/S 48"	1	
	1914303	Main Top - 60"		1
	1914304	Main Top 60" S/S		1
3	1917205	3/4" x 1/2" NPT Hex Bushing	2	2
4	1917204	1/2" NPT Allen Plug	2	2
5	1914401	Body Side - Left	1	1
	1914402	Body Side - Right	1	1
6	1908498	Single Deck Leg - Black	4	4
	1908488	Single Deck Leg - S/S	4	4
	1908499	Double Deck Leg - Black	4	4
	1908489	Double Deck Leg S/S	4	4
7	1913101	Oven Flue	1	1
8	1190100	6" Direct Bell	1	1
9	1913102	Direct Connect Adaptor	1	1
10	1913105	Double Stack Flue Connector	1	1

\* NOT ILLUSTRATED

***RECOMMENDED STOCK PARTS***

## GARLAND PARTS IDENTIFICATION

### Revision History

REV. #	PAGE #	ITEM #	NOTE	DATE
2	9	2	Description was: Spring	Oct 24/02
			New part number: 1923501(Spring use 1967702)	
		3	Part # was: 1923501 (Spring)	
		4	Part # was: G03025-02-8 (Chain Assy.)	
		6	Part # was: G02611-01-8	
3	5	2	New description for part # 1910388	Oct 29/02
		3	New description for part # 1910387	
		13	New description for both numbers	
		14	New part numbers and Description	
4	9	1	Was G02225-1	Dec 11/02
		4	GPD 48 model Quantity (2) deleted	
		16	New Description: was Garland Logo	
5	7	10	Part Number Updated	March 18/04
6	12	13	New Part # Added	Sep 21/05
	13			
7	9	2	Part # & Description Changed - Was 1005800 (Spring Use 4512585)	May 14/07
			Part # & Description Changed - Was 1923501 (Spring Use 1967702)	

## ***NOTES***

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 **GARLAND**<sup>®</sup>